

Small, compact and exceptional performance EcoStar series in premium quality

Engineering Passion

Krauss Maffei

The EcoStar series: Our compact metering machines for highly diverse polyurethane applications

Whether it is used as a laboratory machine or a production machine, the EcoStar series covers a wide range of options for manufacturing polyurethane components. The series features an attractive price/performance ratio and ideal delivery times. The machines are equipped with premium-quality components to guarantee reliable process control and high component quality.

Features

- Double-walled 250 l material hoppers
- Agitator for polyol and isocyanate
- Level monitoring
- Suction line with screen basket filter
- High-pressure metering pumps
- produced in-house by KraussMaffei – Flow measurement
- Electrical control system with
 S7 Siemens control system with
 KTP400 Comfort touch panel
- Hydraulic unit for mixing-head control
- Mixing head with hose package
- Small, compact machine base frame

Options

- Tank heating with heating cartridges
- Pump drive with frequency converter (closed loop)
- Magnetic coupling on the metering pumps
- Edge filter in the suction line
- High-pressure filter
- Heat exchanger in the return line
- Low-pressure bypass valves
- Barrel pumps
- Mixing head outrigger (radius 2.2 m and 3 m) on the base frame
- Compressor cooling unit

Technical data

| EcoStar | 8/8 | 16/16 | 16/40 or 40/16 | 40/40 |
|---|------------------------------------|------------------------------------|------------------------------------|--------------------------------------|
| Total flow rate in rpm at MV 1:1 at 1,450 min and 50 Hz | 2-16 liters/min or 260 g/s max. | 4-32 liters/min or 520 g/s max. | 6-48 liters/min or 885 g/s max. | 8-74 liters/min or 1,250 g/s max. |
| Raw material hopper | | 2 x 100 l or 2 x 250 l | | |
| Installed capacity (without cooling unit) | 23 kW | 30 kW | 38 kW | 46 kW |
| Processable viscosities of the components | | 20 – 2,000 mPas | | |
| Base frame dimensions (without outrigger) | | [L x W] 3,100 x 2,200 mm | | |
| Total weight (without liquids) | 1,750 kg | 1,800 kg | 1,850 kg | 1,900 kg |

A selection of tried-and-tested linear and transfer mixing heads from the KraussMaffei product family is available for every EcoStar machine.

Your advantages:

- Low space requirements, easy transport and quick commissioning thanks to a compact design
- Easy and clearly arranged operation thanks to the KTP400 Comfort control panel from Siemens
- Significantly increased service life of the custom-developed and manufactured metering pumps from KraussMaffei
- Optimum material conditioning thanks to double-walled raw material hoppers
- High process stability thanks to flow meter
- Excellent mixing quality thanks to self-cleaning linear and transfer mixing heads